

DETAILED
DERIVATION

JENSEN MODEL

ED - JULY 2012.

Formulas Jensen model with SF

$$k = \frac{1}{1 + 1,4 \frac{SF}{c}}$$

$$P = \frac{\Delta W}{V_C + V_W + V_{SF}}$$

$V_{CS} (power) = P \cdot \Delta V_{PC} (1-P) \cdot \alpha$ $\Delta V_{PC} = \frac{6,4 \text{ mld}}{100 \text{ g}} \cdot c \cdot \text{Wagen}$

$$P = \frac{V_W}{V_W + V_C}$$

$$1 - P = \frac{V_C}{V_W + V_C}$$

$$V_{CS} (Jensen) = k \cdot (0,2 + 0,7 \cdot \frac{SF}{c}) (1 - P) \cdot \alpha$$

$$P = \frac{V_W}{V_W + V_C + V_{SF}}$$

$$= \frac{MC}{MW} \times \frac{MW}{MC} \times \frac{V_W}{V_W + V_C + V_{SF}}$$

$$= \frac{3}{0} \times \frac{1}{1 + \frac{V_C}{V_W} + \frac{V_{SF}}{V_W}} \cdot \frac{MC}{MW}$$

$$= \frac{3}{0} \times \frac{1}{\frac{3}{0} + \frac{MW}{MC} \cdot \frac{V_C}{V_W} + \frac{V_{SF}}{V_W} \cdot \frac{MW}{MC}}$$

$$= \frac{3}{0} \times \frac{1}{\frac{3}{0} + \frac{P}{1-P} + \frac{V_{SF}}{MC} \cdot P_W}$$

$$= \frac{3}{0} \times \frac{1}{\frac{3}{0} + \frac{P}{1-P} + \frac{V_{SF}}{MSF} \times \frac{MSF}{MC} \times P_W}$$

$$= \frac{3}{0} + \frac{P}{1-P} + \frac{SF}{C} \times \frac{P_W}{PSF} \quad \text{OK!}$$

$$\begin{aligned}
 V_{CS} (\text{POWERS}) &= \frac{mC}{V_C} \cdot \Delta VRC (1-p) \cdot \alpha \\
 &= \frac{mC}{V_C} \cdot \Delta VRC \cdot \frac{V_C}{V_W + V_C} \cdot \alpha \\
 &= mC \cdot \alpha \cdot \frac{\Delta VRC}{V_W + V_C}
 \end{aligned}$$

$$\Delta VRC = \frac{ml}{100g \text{ carbohydrate}} \quad \text{OK}$$

$$V_{CS} (\text{Jensen}) = V_C \left(0,2 + 0,7 \frac{SF}{C} \right) (1-p) \cdot \alpha$$

$$1-p = \frac{V_C + V_{SF}}{V_C + V_W + V_{SF}}$$

$$V_{CS} (\text{Jensen}) = \frac{1}{1 + 1,4 \frac{SF}{C}} \left(0,2 + 0,7 \frac{SF}{C} \right) (1-p) \cdot \alpha$$

$$V_{CS} (\text{Jensen}) = V_{CS} (C) + V_{CS} (SF)$$

$$0,2 \Rightarrow p_C \times 6,4 \times 10^{-5} = \underline{\underline{0,2}}$$

$$p_{SF} \times 22 \times 10^{-5} = \underline{\underline{0,48}}$$

$$V_{CS} (\text{Jensen}) = \frac{1}{1 + 1,4 \cdot \frac{m_{SF}}{m_C}} \left(0,2 + 0,7 \frac{m_{SF}}{m_C} \right) (1-p) \cdot \alpha$$

⑩

proportionally!

$$V_{CS}(C+SP) = MC \cdot \alpha \cdot \frac{\Delta V_{RC}}{V_W + V_C + V_{SF}} + MSF \cdot \alpha \cdot \frac{\Delta V_{SF}}{V_W + V_C + V_{SF}}$$

see Waller!

$$1-p = \frac{V_C + V_{SF}}{V_W + V_C + V_{SF}}$$

$$\begin{aligned} \Rightarrow V_{CS}(C+SP) &= MC \cdot \alpha \cdot \frac{\Delta V_{RC}}{V_C + V_{SF}} \cdot (1-p) \\ &+ MSF \cdot \alpha \cdot \frac{\Delta V_{SF}}{V_C + V_{SF}} \cdot (1-p) \\ &= \alpha(1-p) \cdot \left(\frac{\Delta V_{RC} \cdot MC}{V_C + V_{SF}} + \frac{\Delta V_{SF} \cdot MSF}{V_C + V_{SF}} \right) \end{aligned}$$

$$= \frac{\alpha(1-p)}{V_C + V_{SF}} (MC \cdot \Delta V_{RC} + MSF \cdot \Delta V_{SF})$$

$$= \frac{MC}{V_C + V_{SF}} (1-p) \cdot \alpha \left(\Delta V_{RC} + \Delta V_{SF} \cdot \frac{SF}{C} \right)$$

$$= \frac{pC}{1 + \frac{V_{SF}}{V_C}} (1-p) \cdot \alpha \left(\Delta V_{RC} + \Delta V_{SF} \cdot \frac{SF}{C} \right)$$

$$VC_s (c + SF) \frac{1}{1 + \frac{VSF \cdot MSF \cdot MC}{MSF \cdot MC \cdot VC}} \cdot (1-p) \cdot \alpha$$

$$\times PC \left(\Delta VRC + \Delta VSF \cdot \frac{SF}{C} \right)$$

$$= \left(\frac{1}{1 + \frac{PC \cdot SF}{MSF \cdot C}} \right) \cdot (1-p) \cdot \alpha$$

$$\times PC \left(\Delta VRC + \Delta VSF \cdot \frac{SF}{C} \right)$$

$$\left(\underbrace{PC \cdot \Delta VRC}_{0,2} + \underbrace{PC \cdot \Delta VSF \cdot \frac{SF}{C}}_{350 \times 22 \times 10^{-5}} \right)$$

$$= \underline{\underline{0,69}}$$

OK!!



$$V_{GW} = \frac{(V_{GWC} + V_{GWSF})}{V_C + V_W + V_{SF}}$$

$$= \alpha \left(\frac{MC \cdot \Delta MG_{W,C}}{P_W} + \frac{MSF \cdot \Delta MG_{W,SF}}{P_W} \right) \frac{1}{V_C + V_W + V_{SF}}$$

$$= \frac{MC \cdot (1-p) \cdot \alpha}{V_C + V_{SF}} \cdot \left(\frac{\Delta MG_{WC}}{P_W} + \frac{\Delta MG_{WSF} \cdot MSF}{MC \cdot P_W} \right)$$

$$= \frac{(1-p) \cdot \alpha}{1 + \frac{V_{SF}}{V_C}} \cdot \left(\Delta MG_{WC} \cdot \frac{P_C}{P_W} + \Delta MG_{WSF} \cdot \frac{MSF \cdot P_C}{MC \cdot P_W} \right)$$

$$= (1-p) \cdot \alpha \cdot K \left(\frac{P_C}{P_W} \cdot \Delta MG_{WC} + \frac{MSF \cdot P_C}{MC \cdot P_W} \cdot \Delta MG_{WSF} \right)$$

$$\frac{3150}{1000} \times 0,19 = 0,6$$

OK!

$$\frac{3150}{1000} \times 0,50 = 1,60$$

1,60

$$V_{CW} = \frac{(V_W^* - V_{GW}^* - V_{CHBW}^*)}{V_C + V_{SF} + V_W}$$

$$= P - V_{GW} - \frac{V_{CHBW}^*}{(V_W + V_C + V_{SF})}$$

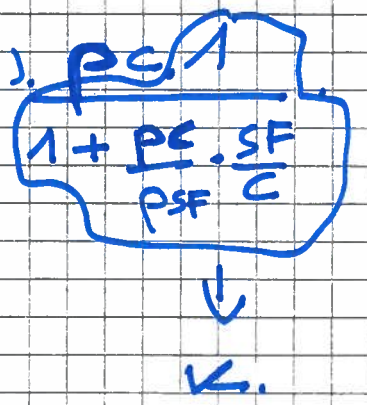
$$V_{CHBW}^* = V_{CHBWC}^* + V_{CHBWSF}^* \rightarrow 0 \text{ (chão)}$$

$$= \frac{\Delta m_{CHBWC} [g/g] \cdot m_c \cdot \alpha}{P_W}$$

$$V_{CW} = P - V_{GW} - \frac{\Delta m_{CHBWC} \cdot m_c \cdot \alpha (1-P)}{(V_C + V_{SF}) \cdot P_W}$$

$$= P - V_{GW} - \frac{\Delta m_{CHBWC} \cdot \alpha (1-P)}{P_W} \cdot \frac{m_c}{V_C + V_{SF}}$$

$$= P - V_{GW} - \frac{\Delta m_{CHBWC} \cdot \alpha \cdot (1-P)}{P_W}$$



$$= P - (1-P) \cdot \alpha \cdot K \left(\frac{P_C}{P_W} : \Delta m_{CHBWC} \right)$$

$$+ \frac{P_C}{P_W} \cdot \Delta m_{CHBWSF} \cdot \frac{SF}{C}$$

$$\textcircled{1} = \frac{P_C}{P_W} [\Delta m_{CHBWC} + \Delta m_{CHBWSF}]$$

$$+ \frac{P_C \Delta m_{CHBWSF}}{P_W} \left(\frac{SF}{C} \right)$$

$$= \frac{3150}{1000} [0,19 + 0,254] = 1,399 \text{ (1,32) over } 0,23 \text{ g/g } C$$

$$\textcircled{2} = \frac{3150}{1000} \cdot 0,50 = 1,575 \text{ OK!}$$

$$V_{GS} = \text{POWERS}$$

$$= (1 - p_C \cdot \Delta V_{RCC} + \frac{p_C \cdot 0,23}{p_W}) (1 - P) \cdot \alpha$$

$$V_{CHBN} = \frac{\Delta m_{CHBN} \cdot MC}{p_W} \cdot \frac{MC \cdot \alpha}{V_W + V_C + V_{SF}}$$

$$V_{GS} = \frac{V_{GS,C}^* \cdot \alpha + V_{GS,SF}^* \cdot \alpha + V_{CHBN}^* \cdot \alpha - V_{CS}^* \cdot \alpha}{V_C + V_{SF} + V_W}$$

$$= \frac{\alpha \frac{MC}{p_C} + \alpha \frac{MSF}{p_{SF}} + \alpha \frac{\Delta m_{CHBN} \cdot MC}{p_W}}{V_C + V_{SF} + V_W} - V_C$$

$$= \alpha (1 - P) \left[\frac{\frac{MC}{p_C} + \frac{MSF}{p_{SF}} + \frac{\Delta m_{CHBN} \cdot MC}{p_W}}{V_{SF} + V_C} \right] - V_C$$

$$= \alpha (1 - P) \cdot \frac{MC}{V_{SF} + V_C} \left(\frac{MC}{p_C} + \frac{MSF}{MC} \cdot \frac{1}{p_{SF}} + \frac{\Delta m_{CHBN}}{p_W} \right) - V_{CS}$$

$$= \alpha (1 - P) \cdot p_C \cdot \kappa \cdot \left(\frac{1}{p_C} + \frac{MSF}{MC} \cdot \frac{1}{p_{SF}} + \frac{\Delta m_{CHBN}}{p_W} \right) - V_{CS}$$

$$= (1 - P) \cdot \alpha \cdot \kappa \left(1 + \frac{p_C}{p_{SF}} \frac{MSF}{MC} + \Delta m_{CHBN} \cdot \frac{p_C}{p_W} \right) - V_{CS}$$

$$= (1 - P) \cdot \alpha \cdot \kappa \left(p_C \cdot \Delta V_{RCC} + p_C \cdot \Delta V_{RCSF} \cdot \frac{MSF}{MC} \right) - V_{CS}$$

$\Rightarrow V_{GS} =]$

$$\left[(1-p) \cdot \alpha \cdot K \left[\overset{ok}{1 + \Delta MCHBW} \cdot \frac{PC}{PW} - PC \cdot \overset{ok}{\Delta V_{RCC}} \right] + \frac{SF}{C} \left[\frac{PC}{PSF} - PC \cdot \Delta V_{RCSF} \right] \right]$$

Ⓐ = $1 + 0,254 \cdot \frac{3150}{1000} - 3150 \cdot 6,4 \cdot 10^{-5}$

= $\underbrace{1,18} \cdot \underbrace{0,2016}$

1,599 : ok (1,6)

Ⓑ = $\frac{3150}{2250} - 3150 \times 20 \times 10^{-5}$

= $\frac{0,80}{0,707}$?

20ml, PSF=2200.
manque qqme chose!

ou avec $\left[\frac{SF}{PSF} \Delta V = \frac{22 \text{ ml}}{2250 \text{ kg/h}} \right]$

$$\frac{PC}{PSF} \times \frac{MSF}{MC} = \frac{MC}{VC} \times \frac{VSF}{MSF} \cdot \frac{MSF}{MC}$$

$$= \frac{VSF}{VC}$$

$V_C = \text{non hydrated}$

$$= \frac{(1-\alpha) \cdot m_C / P_C}{V_W + V_C + V_{SF}}$$

$$= (1-\alpha) \cdot \frac{m_C \cdot (1-p)}{P_C \cdot (V_C + V_{SF})} = (1-\alpha) \cdot \frac{m_C \cdot (1-p)}{P_C \cdot (V_C + V_{SF})}$$

$$= (1-\alpha) \cdot (1-p) \cdot \frac{m_C / P_C}{V_C + V_{SF}}$$

$$= (1-\alpha) \cdot (1-p) \cdot \frac{P_C / P_C}{1 + \frac{V_{SF}}{V_C}}$$

$$= \underline{\underline{(1-\alpha)(1-p) \cdot K}} \quad \text{OK!}$$

$V_{SF} = \text{non hydrated}$

$$= (1-\alpha) \cdot \frac{m_{SF}}{P_{SF}} \cdot \frac{1}{V_W + V_C + V_{SF}}$$

$$= (1-\alpha) \cdot \frac{m_{SF}}{P_{SF}} \times \frac{(1-p)}{V_C + V_{SF}}$$

$$= (1-\alpha) \cdot \frac{SF}{C} \cdot \frac{(1-p)}{P_{SF}} \cdot \frac{m_C}{V_C + V_{SF}}$$

$$= \underline{\underline{(1-\alpha)(1-p) \cdot \frac{SF}{C} \cdot \frac{P_C}{P_{SF}} \cdot K}} \quad \text{1,43. OK!}$$

Calculation of α_{max}

closed system: $V_{CW} = 0$

$$\alpha_{max} \Rightarrow P - (1-P)\alpha \cdot K \left(\frac{PC}{PW} \cdot \Delta M_{GWNC} + \frac{PC}{PW} \cdot \Delta M_{CHWNC} + \frac{SF}{C} \cdot \frac{PC}{PW} \cdot \Delta M_{GWSE} \right) = 0$$

$$\Rightarrow \alpha_{max, closed} = \frac{P}{(1-P) \cdot K \left(\frac{PC}{PW} \cdot \Delta M_{GWNC} + \frac{PC}{PW} \cdot \Delta M_{CHWNC} + \frac{SF}{C} \cdot \frac{PC}{PW} \cdot \Delta M_{GWSE} \right)}$$

open system:

$\alpha = \alpha_{max}$ for $V_{GW} + V_{GS} + V_{UC} + V_{USE} = 1$
(Jensen Book p 169)

~~$V_{CW} = 0$~~

Δ m u c, open:

$$V_{GW} + V_{GS} + V_{UC} + V_{USF} = 1.$$

$$(1-p) \cdot \alpha \cdot K \left[\frac{PC}{PW} \cdot \Delta m G_{WC} + \left(\frac{MSF}{MC} \right) \cdot \frac{PC}{PW} \cdot \Delta m G_{WUSF} \right]$$

$$+ (1-p) \cdot \alpha \cdot K \left[1 + \Delta m C_{HOWC} \cdot \frac{PC}{PW} - PC \cdot \Delta V_{RCC} + \left(\frac{MSF}{MC} \right) \cdot \left(\frac{PC}{PSF} - PC \cdot \Delta V_{RCSF} \right) \right]$$

$$+ (1-p)(1-\alpha) \cdot K + (1-p)(1-\alpha) \cdot \frac{MSF}{MC} \cdot \frac{PC}{PSF} \cdot K$$

$$\left(K = \frac{1}{1 + \frac{PC \cdot MSF}{PSF \cdot MC}} \right)$$

$$\Rightarrow (1-p) \cdot \alpha \cdot K \left[A + B \cdot \frac{MSF}{MC} \right]$$

$$+ (1-p)(1-\alpha) \cdot K + (1-p) \cdot (1-\alpha) \cdot K \cdot \frac{MSF}{MC} \cdot \frac{PC}{PSF} = 1$$

$$\Rightarrow (1-p) \cdot \alpha \cdot K \cdot \left(A + B \cdot \frac{MSF}{MC} \right)$$

$$+ (1-p) \cdot K - (1-p) \cdot \alpha \cdot K$$

$$+ (1-p) \cdot K \cdot \frac{MSF}{MC} \cdot \frac{PC}{PSF} - (1-p) \cdot \alpha \cdot K \cdot \frac{MSF}{MC} \cdot \frac{PC}{PSF} = 1$$

$$\Rightarrow \alpha \left[(1-p) \cdot K \cdot \left(A + B \frac{MSF}{MC} \right) - (1-p) \cdot K \right. \\ \left. - (1-p) \cdot K \cdot \frac{MSF}{MC} \cdot \frac{PC}{PSF} \right]$$

$$= 1 - (1-p) \cdot K \cdot \frac{MSF}{MC} - (1-p) \cdot K \cdot \frac{PC}{PSF}$$

$$= 1 - (1-p) \cdot K \left[\frac{MSF}{MC} \cdot \frac{PC}{PSF} + 1 \right]$$

$$= 1 - (1-p) \cdot K \left[1 + \frac{MSF}{MC} \cdot \frac{PC}{PSF} \right]$$

$$= 1 - 1 + p = \underline{\underline{p}} \quad \underbrace{\hspace{10em}}_{= 1}$$

$$\Rightarrow \alpha \left[(1-p) \cdot K \left(A + B \frac{MSF}{MC} \right) - (1-p) \cdot K \left[1 + \frac{MSF \cdot PC}{MC \cdot PSF} \right] \right] = p$$

$$\Rightarrow \frac{p}{(1-p)} \left[(1-p) \cdot K \left(A + B \frac{MSF}{MC} \right) - (1-p) \right] = p$$

$$\Rightarrow \alpha = \frac{p}{(1-p) \left[K \left(A + B \frac{MSF}{MC} \right) - 1 \right]}$$

$$A = \left(\frac{PC}{PW} \cdot \Delta m G_{we} + 1 + \Delta m_{KAWC} \frac{PC}{PW} - PC \cdot \Delta V_{RC} \right)$$

$$B = \left(\frac{PC}{PW} \cdot \Delta m G_{wSF} + \frac{PC}{PSF} - PC \cdot \Delta V_{RC(SF)} \right)$$

$$K(A + B \frac{MSF}{MC}) - 1$$

$$= KA + K \cdot B \cdot \frac{MSF}{MC} - 1$$

$$= \left(K \frac{PC}{PW} \cdot \Delta MGWC + K + K \cdot \Delta MCHBWC \frac{PC}{PW} - K PC \Delta VA \right)$$

$$+ K \frac{PC}{PW} \frac{MSF}{MC} \cdot \Delta MGWSF + K \frac{PC}{PSF} \frac{MSF}{MC} - K PC \frac{MSF}{MC} \cdot \Delta VRCSF$$

~~- 1~~

~~||~~

$$= K \left[\frac{PC}{PW} \cdot \Delta MGWC + \Delta MCHBWC \frac{PC}{PW} - PC \Delta VA \right]$$

$$+ \frac{MSF}{MC} \left(\frac{PC}{PW} \cdot \Delta MGWSF - PC \Delta VRCSF \right)$$

$$= K \left[A^* + B^* \cdot \frac{MSF}{MC} \right]$$

$$\Rightarrow \text{Kajem, mace} = \frac{P}{(1-P) \cdot K \left(A^* + B^* \frac{MSF}{MC} \right)}$$

$$A^* = 3,15 \times 0,19 + 0,254 \cdot 3,15 - 3150 \times 6,4 \times 10^{-5}$$
$$= 1,2! \quad \text{OK}$$

$$B^* = 3,15 \times 0,5 - 3150 \times 22 \times 10^{-5}$$
$$= 0,89! \quad \underline{\underline{\text{OK!}}}$$